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Subject: Re: Green black velvet  
Posted by [Jenneke](#) on Thu, 24 Sep 2020 10:37:08 GMT  
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Martin, great that you found the maker!

The F.H. Noble & co was established in 1876 and was situated at (553-) 559 W 59th st Chicago (building is gone).

They made jewelry boxes, badges, emblems, pins and rings. I am not sure but it could be they switched to cremation urns.

The patent i think the box might refer to, is US1906111A Box for displaying jewelry and the like, by John M Shields. Filed march 8 1930 and published april 25 1933. The patent focusses on a container (any suitable construction) with a collapsible display frame(Velvet covered). That watch holder has the same shape, not that "hingie" though.

#### File Attachments

1) [A48BC7AC-71B5-49F4-8977-7D1973063457.jpeg](#), downloaded 1606 times



2) [179ACFDD-6045-44B3-B539-6CAA76AB13E7.png](#), downloaded 1065 times

**Patented Apr. 25, 1933**

**UNITED S**

**JOHN M. SHIELDS, OF C  
CHICAGO,**

**BOX FOR**

3) [C70B6A13-0A29-4C80-973E-8AAC21C95388.png](#), downloaded 1039 times

## 2

pad which will again  
against the upper  
member 5 to stop in  
opposite direction a  
5 position.

The pad 8, as indicated  
conveniently consists of  
member, marked 8<sup>a</sup>,  
namental facing 11  
10 rial carried down  
and a finishing sheet  
derside arranged to  
fabric 11. The upper

4) [3C82EB37-69E0-45B5-A8EB-ED7146F36363.png](#), downloaded 1017 times

**April 25, 1933.**

*Fig.*